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voiced velar plosive/stop	voiceless labiodental fricative	voiced alveolar stop/plosive	voiced bilabial plosive/stop
lateral (alveolar) approximant	voiceless velar plosive/stop	velar approximant	voiceless glottal fricative
alveolar trill (Italian/Scots)	voiceless bilabial plosive/stop	alveolar nasal stop	bilabial nasal stop
bilabial velar approximant	voiced labiodental fricative	voiceless alveolar plosive/stop	voiceless alveolar fricative
voiceless post-alveolar fricative	velar nasal stop	voiced interdental fricative	voiced alveolar fricative
voiceless glottal stop	alveolar (central) approximant	alveolar flap/tap	voiceless interdental fricative
voiceless palatal fricative (German)	voiceless velar fricative	uvular trill	voiced post-alveolar fricative